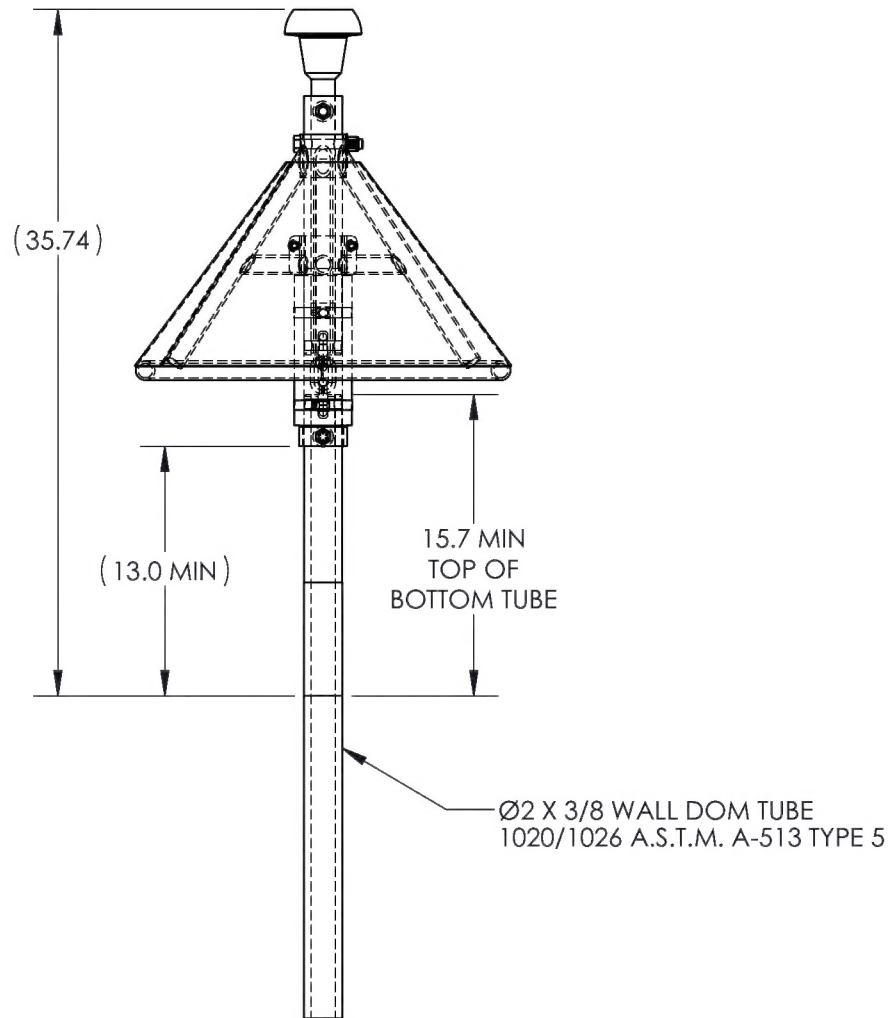


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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL



MAX CAPACITY: 6600 LBS.  
 WEIGHT: 55 LBS.  
 SECURE PUCK ASSEMBLY TO FRAME  
 TWO POSSIBLE OPTIONS ARE:  
 1. WELD BASE PLATE TO TUBE END TO BOLT OR,  
 2. WELD TUBE DIRECTLY TO FRAME.

<b>DART</b> AEROSPACE	
TITLE <b>VERTICAL CAPTURE TRANSPORT</b>	
DWG NO. <b>VCT-5-75</b>	REV <b>2</b>
MAT'L	DRAWN BY: <b>GILBERT</b>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED
.XXX ± .005 FRACTIONS ± 1/8	HEAT
.XX ± .01 ANGLES ± .5°	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:10	DATE 8/6/2014
SHEET 1 OF 1	

#### DISASSEMBLY

1. REMOVE BOLT AND NUT FROM METAL SLEEVE.
2. LOOSEN HOSE CLAMPS, SLIDE RUBBER SLEEVE DOWN TO EXPOSE DOWEL PIN.
3. REMOVE DOWEL PIN.

#### ASSEMBLY

1. REVERSE OF ASSEMBLY, TIGHTEN HOSE CLAMPS LAST.

(-75)

PUCK ASSEMBLY